



SiTime University Turbo Seminar Series

MEMS Oscillators in Hi-Rel and Industrial Applications



January 28-29, 2013

The Smart Timing Choice™

Agenda



- Why Silicon MEMS for High Temp, High Reliability Applications?
- Overview of High Temp MEMS Oscillators
- Silicon MEMS Advantages and Benefits
- Served Markets

MEMS Timing Technology is Inherently More Robust and Reliable than Quartz



MEMS Resonator





Analog CMOS Die



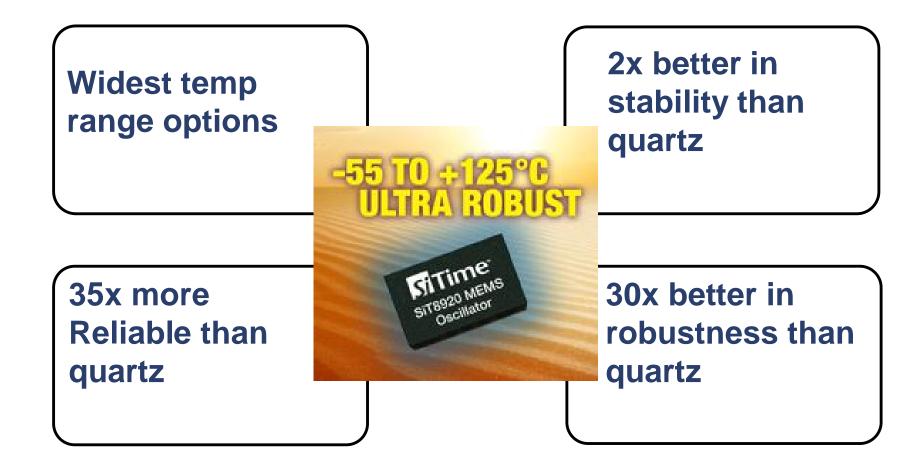
- Extremely shock & vibration resistant due to small mass
- Hermetically sealed, no contamination
- No Fatigue mechanism over time
- No possibility of breakage under stress

- Best temp sensor expertise
- Best temp compensation
- Best mix-signal design practice

MEMS – Industry's Most Robust and Reliable Oscillator

MEMS Oscillators are Ideal for High Temp, High-Rel Applications





Download Silicon MEMS Reliablity and Resilience Turbo Webinar at http://www.sitime.com/support/sitime-u/turbo-webinars

High-Temp Devices Expand Industry's Broadest MEMS Timing Portfolio



Pin-Compatible Pin-Compatible Pin-Compatible Pin-Compatible Pin-Compatible Pin-Compatible Low Jitter High **Spread** (VC) **Low Power** Clock **VCXO DCXO** XO Temp XO Spectrum **TCXO** XO Generator XO 0.5 ps Jitter 0.5 ps Jitter 0.3 to 0.5 ps Jitter up to +125°C 10 to 50 PPM 0.5 ps Jitter 25 to 50 PPM 10 to 50 PPM 25 to 50 PPM 50 to 100 PPM SiT1618 SiT1602 SiT3807 SiT5000 SiT8208/9 SiT9104 SiT3907 SiT9001 7.3728-48 MHz 3.75-75 MHz 1.5-45 MHz 10-45 MHz 1-220 MHz Std Freq 1-220 MHz 1-200 MHz 1-220 MHz Std Freq Std Freq 2-5 PPM -40 to +125°C SiT8008 SiT8918 SiT5001/2 SiT9003 SiT9105 SiT9120Diff SiT3808/9 SiT3921/2Diff 1-110 MHz 1-110 MHz 1-220 MHz Low Power SE & Diff 25-212.5 MHz 1-220 MHz 1-625 MHz 1-5 PPM 3.5-5 mA -40 to +125°C 1-110 MHz 1-800 MHz SiT5003/4 SiT8009 SiT8920 SiT9121/2Diff SiT3821/2Diff SiT9002Diff SiT9103Diff 115-137 MHz 1-110 MHz 1-220 MHz 1-625 MHz 1-220 MHz 1-625 MHz 1-800 MHz -55 to +125°C 0.5 PPM 5-7 mA SiT9156Diff SiT5021/2Diff SiT8003XT 156.25 MHz 0.25mm thin 1-625 MHz 10/40 GbE 1-110 MHz 1-5 PPM LVCMOS Output SiT5023/4Diff SiT8503 Differential Output 1-625 MHz 200-1000 kHz 0.5 PPM

High Temp (125 °C) MEMS Oscillators





SiT8918

115 to 137 MHz -40 to 125 °C

SiT8918

1 to 110 MHz -40 to 125 °C

SiT1618

Std Frequency -40 to 125 °C

SiT8921

115 To 137 MHz -55 to 125 °C

SiT8920

1 – 110 MHz -55 to 125 °C

Contact SiTime

Programmable

Std Freq

-40 to +125 °C

-55 to +125 °C

Temp Range

Unique Features and Value Propositions **SiTime**



- Extensive and flexible features: high frequency, low voltage and ultra small packages
- Excellent stability as low as ±25 PPM from -55 to 125 °C
- Rise/fall time control for EMI reduction or driving multiple loads
- Industry-best low G-sensitivity of 0.1 PPB/G
- Unmatched resistance of shock (50kG) and vibration (70G)
- **Superior immunity to external EMS**
- 35x better reliability (500M Hours of MTBF)

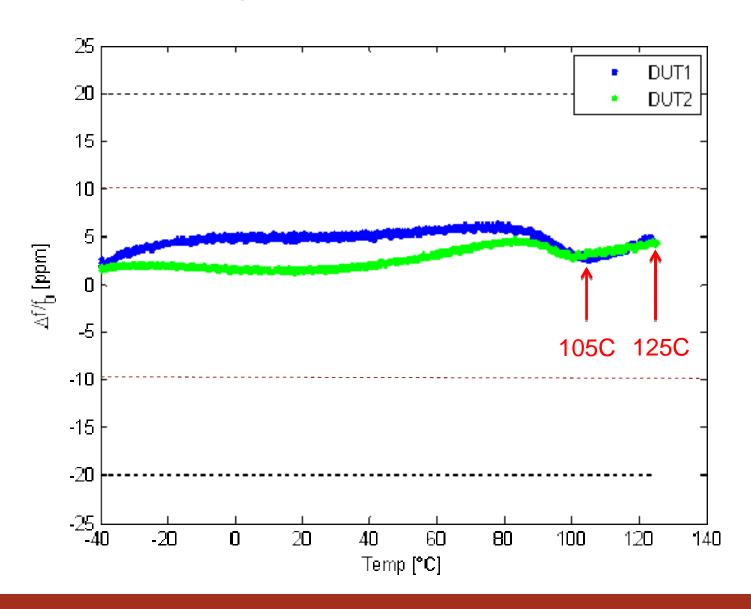
Highly Flexible Feature Set Enables Best System Solutions



| Frequency | 1MHz | 6 Deci | су | 110 MHz | | |
|---|-----------|---------------------------|-----------|-----------|--------------|--|
| Stability | ±25 PPM | | | | ±50 PPM | |
| Temperature | Military | Automotive Extended Indus | | | | |
| SoftEdge [™] Rise/Fall Time | 1 ns | 2 ns | | 6ns | | |
| Voltage | 1.8V | 2.5V | 2.8V | 3.0V | 3.3V | |
| Package | 2.0 x 1.6 | 2.5 x 2.0 | 3.2 x 2.5 | 5.0 x 3.2 | 7.0 x 5.0 mm | |

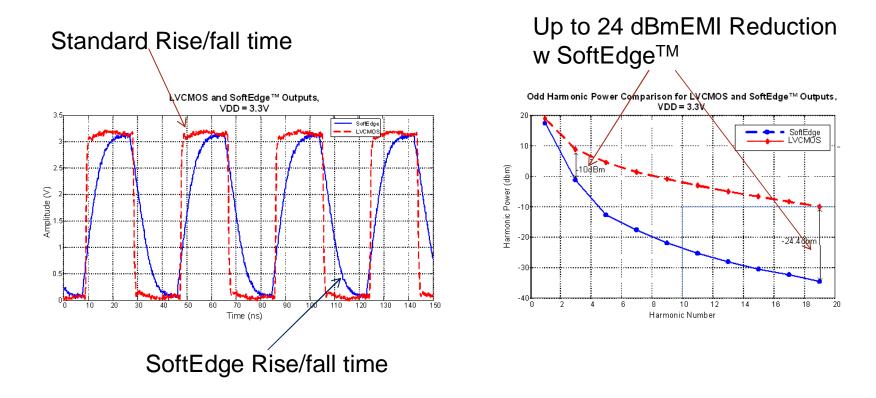
Industry Best Stability- ±5 PPM at Automotive Temp Demonstrated





SoftEdgeTM Rise/Fall Time Control to Reduce EMI





- Multiple rise/fall time options are available on any given device
- Appnote: http://www.sitime.com/support2/documents/AN10022-rise-and-fall-time-rev1.1.pdf

Silicon MEMS Delivers Most Robust and Reliable High-Temp Oscillators

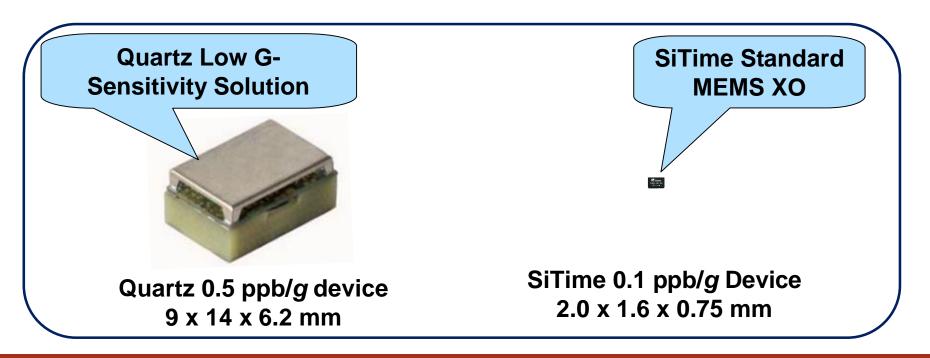


| | SiTime MEMS XO | Quartz XO | | |
|-------------------------------|--|--|--|--|
| Core technology | All-Silicon MEMS | Pullable Crystals | | |
| Product coverage | Any combination of voltage, frequency, package | Limited options for 1.8V, small package, stability | | |
| Frequency stability over-temp | ±25 PPM - 55 to 125 °C | ±40 PPM - 55 to 125 °C | | |
| Vibration sensitivity | 0.1 PP/G | 0.5 PPB/G | | |
| Long term reliability (MTBF) | 500 Million Hours | <50 Million Hours | | |
| Rise/fall time control | 1 – 6 ns | Not Available | | |

SiTime Delivers 0.1ppb/g Performance in a Plastic Package

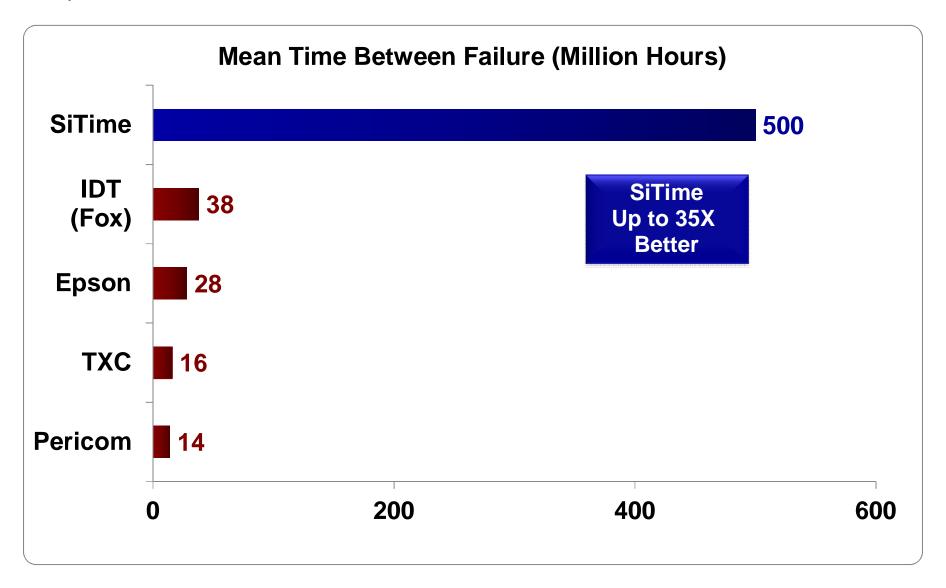


- Putting 0.1ppb/g sensitivity in perspective
- Quartz requires very specialized packaging to achieve low G-sensitivity performance.
- All SiTime parts are highly resistant to shock and vibration in a standard plastic package—no special packaging requirements!



SiTime is Up to 35X Better Reliability Than Quartz

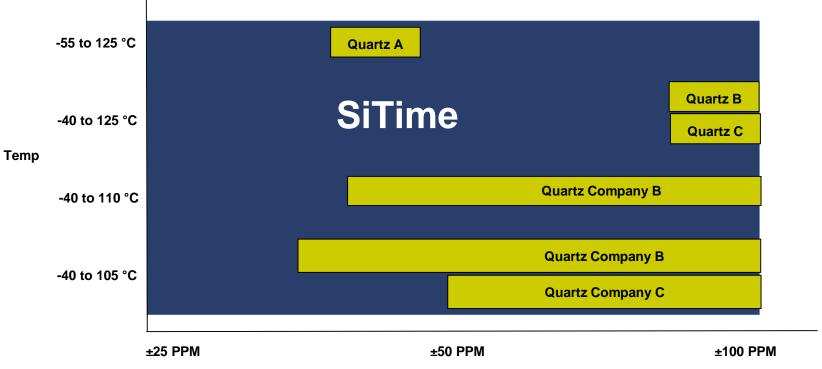




SiTime Bolsters 2x Better Stability that Improve System Margin



Frequency Stability Over-temperature Top 3 High-Temp XO Supplier vs. SiTime



Temperature Range

SiT8920 Feature Highlights

Any frequency from 1 to 137 MHz

±25 PPM frequency stability (low stability options available, contact SiTime)

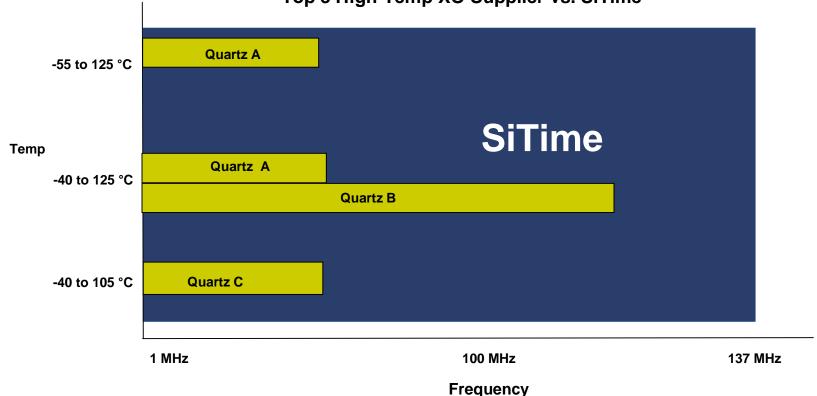
1.8V or 2.5 - 3.3V

In ultra small 2.0x1.6 mm packages, in additional to 4 other industry standard packages

SiTime Offers Superior Frequency Coverage to Meet any Application Needs







SiT8920 Feature Highlights

Any frequency from 1 to 137 MHz

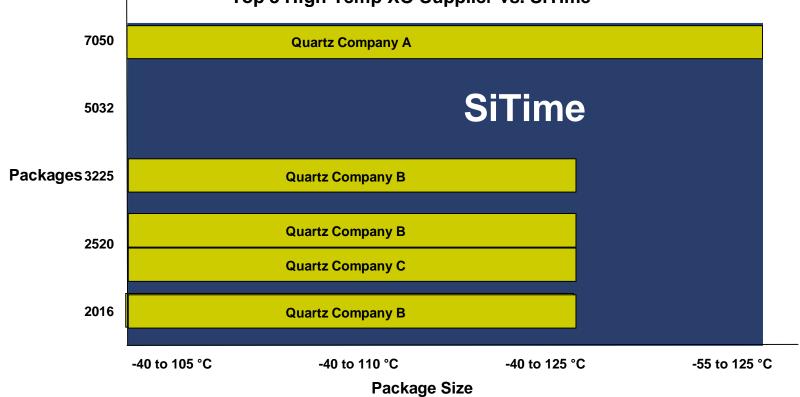
±25 PPM frequency stability (low stability options available, contact SiTime) 1.8V or 2.5 – 3.3V

In ultra small 2.0x1.6 mm packages, in additional to 4 other industry standard packages

SiTime Features Ultra Small Package for Miniaturization of High Temp Systems



Package vs. Operating Temperature Top 3 High-Temp XO Supplier vs. SiTime



SiT8920 Feature Highlights

Any frequency from 1 to 137 MHz

±25 PPM frequency stability (low stability options available, contact SiTime)

1.8V or 2.5 - 3.3V

In ultra small 2.0x1.6 mm packages, in additional to 4 other industry standard packages

SiTime Enables More Flexible and Robust Options for the High-Rel Applications





Motor Servo Control



Base-stations



Set-top Boxes



Industrial Control



Collision Avoidance

Summary of Unique Features and Benefits



Features Benefits

Best-in-class Stability ±25 PPM from -55 to 125 °C Improve system stability in harsh and/or outdoor environments

Industry-best low G-sensitivity 0.1 PPB/G in 2.0x1.6 mm package

- Vibration resistance systems
- Carrier drop-test compliance

35x better reliability than quartz 500M Hours of MTBF

- Longer product life
- Fewer product failures

Rise/fall time Control (SoftEdge)

1 ns to 6 ns

- EMI reduction
- Avoiding system level interferences

Extensive Configurability 1.8-3.3V, 1-110MHz, 3 temp range

- Significantly more design options
- Consolidation of supplier base

SiT1618 Standard Frequency, Automotive Temp MEMS XO

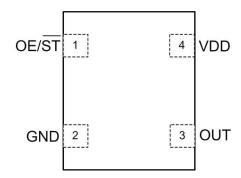


| Frequency Range | Frequency Stability | Supply Voltage | Packages | Temp. Range | Active Current (typical) | Startup Time | Output Load | Signaling Type |
|--------------------|------------------------|---------------------|--------------------------------------|---------------------------------|--------------------------------|-----------------|----------------|-------------------|
| 7.3728 - 75MHz | ± 25PPM ± 50PPM | 1.8 V 2.5 – 3.3V | 2016 2520 3225 5032 7050 | 40 to +125 °C -40 to +105 °C | 3.6 mA (no load) | 5 ms | 15pF | LVCMOS |

- 33 standard automotive XTAL frequencies from 7.3728 MHz to 48 MHz
- 0.1 PPB/G G-sensitivity
- Excellent over-temp stability
- Package as small as 2016
- Excellent phase jitter more resistant to external EMI
- Regulated input voltage, up to 10% tolerance for 1.8V



4-pin 2016/2520/3225 5032/7050



SiT8918 Programmable, Automotive Temp MEMS XO

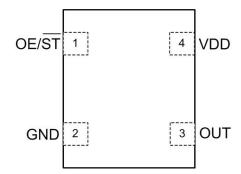


| Frequency Range | Frequency Stability | Supply Voltage | Packages | Temp. Range | Active Current (typical) | Startup Time | Output Load | Signaling Type |
|--------------------|----------------------------------|---------------------|--------------------------------------|----------------------------------|--------------------------------|-----------------|----------------|-------------------|
| 1 - 110 MHz | ± 20 PPM ± 25 PPM ± 50 PPM | 1.8 V 2.5 – 3.3V | 2016 2520 3225 5032 7050 | -40 to +125 °C -40 to +105 °C | 3.6 mA (no load) | 5 ms | 15pF | LVCMOS |

- Any frequency from 1-110 MHz accurate to 6 decimal places
- ±25 PPM stability up to 125 °C (contact SiTime for better stability)
- Package as small as 2016
- 01. ppb/g vibration sensitivity
- Excellent jitter for digital applications
- Faster startup time with gated output



4-pin 2016/2520/3225 5032/7050



SiT8918 Military Temp MEMS XO

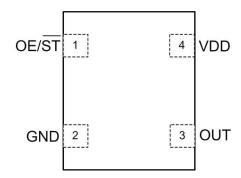


| Frequency Range | Frequency Stability | Supply Voltage | Packages | Temp. Range | Active Current (typical) | Startup Time | Output Load | Signaling Type |
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| 1 - 110 MHz | ± 20 PPM ± 25 PPM ± 50 PPM | 1.8 V 2.5 – 3.3V | 2016 2520 3225 5032 7050 | -55 to +125 °C | 3.6 mA (no load) | 5 ms | 15pF | LVCMOS |

- Any frequency from 1-110 MHz accurate to 6 decimal places
- ±25 PPM stability from -55 to 125 °C (contact SiTime for better stability)
- 01. ppb/g vibration sensitivity
- Industry best survivability (50kG shock & 70G vibration)
- Package as small as 2016
- Faster startup time with gated output



4-pin 2016/2520/3225 5032/7050



Contact Information



For Questions, contact SiTime Technical Support

Technicalsupport@sitime.com

For Turbo Webinar pdf Downloads on SiTime's Web Site

www.sitime.com/support/sitime-u/turbo-webinars

- •All new webinars will be posted within 1-week
- •For a list of part numbers used for each test, contact SiTime Technical Support at the email address listed above.
- For SiTime High-Temp oscillator datasheets and other info, visit http://www.sitime.com/products/high-temp-oscillators